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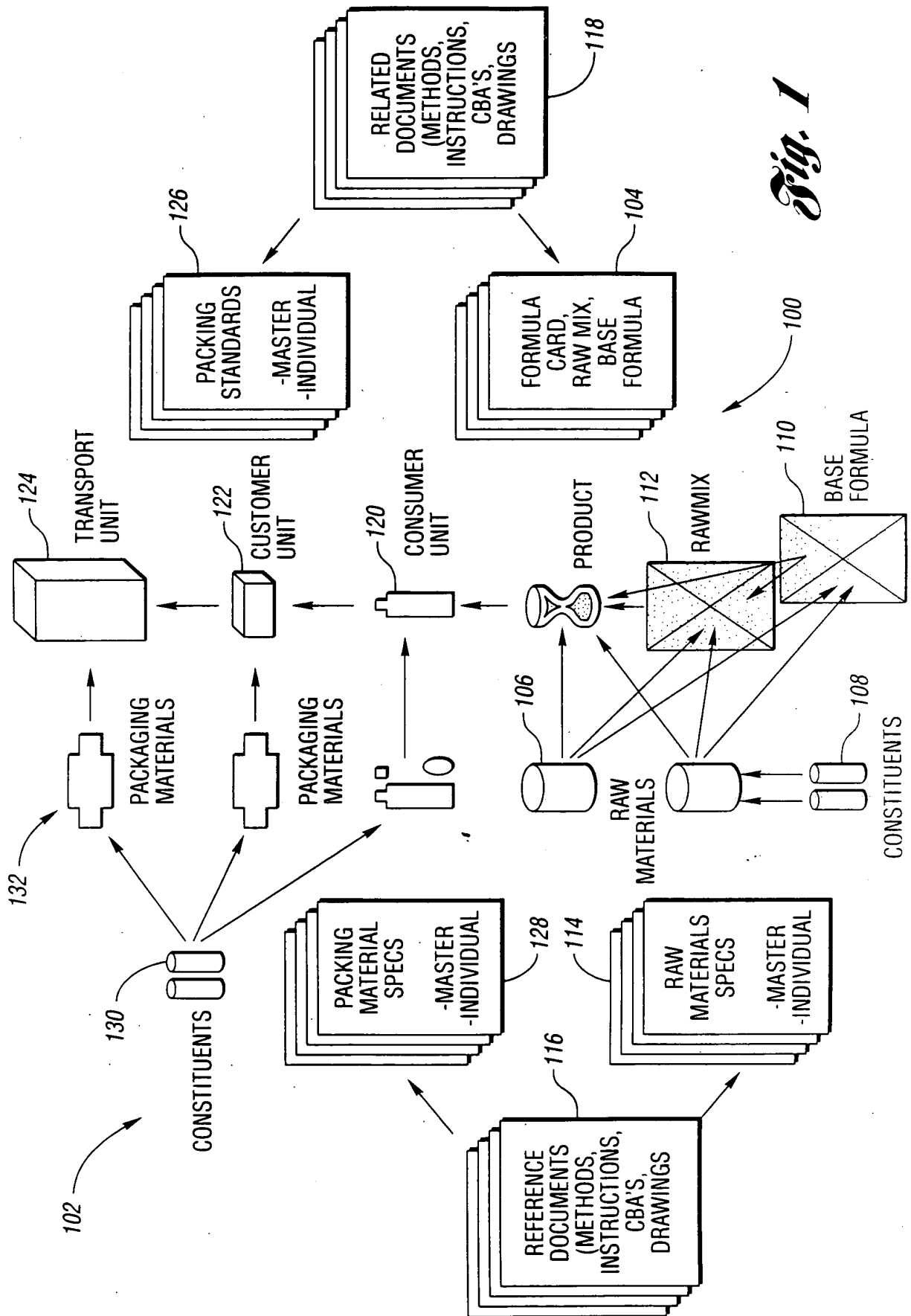
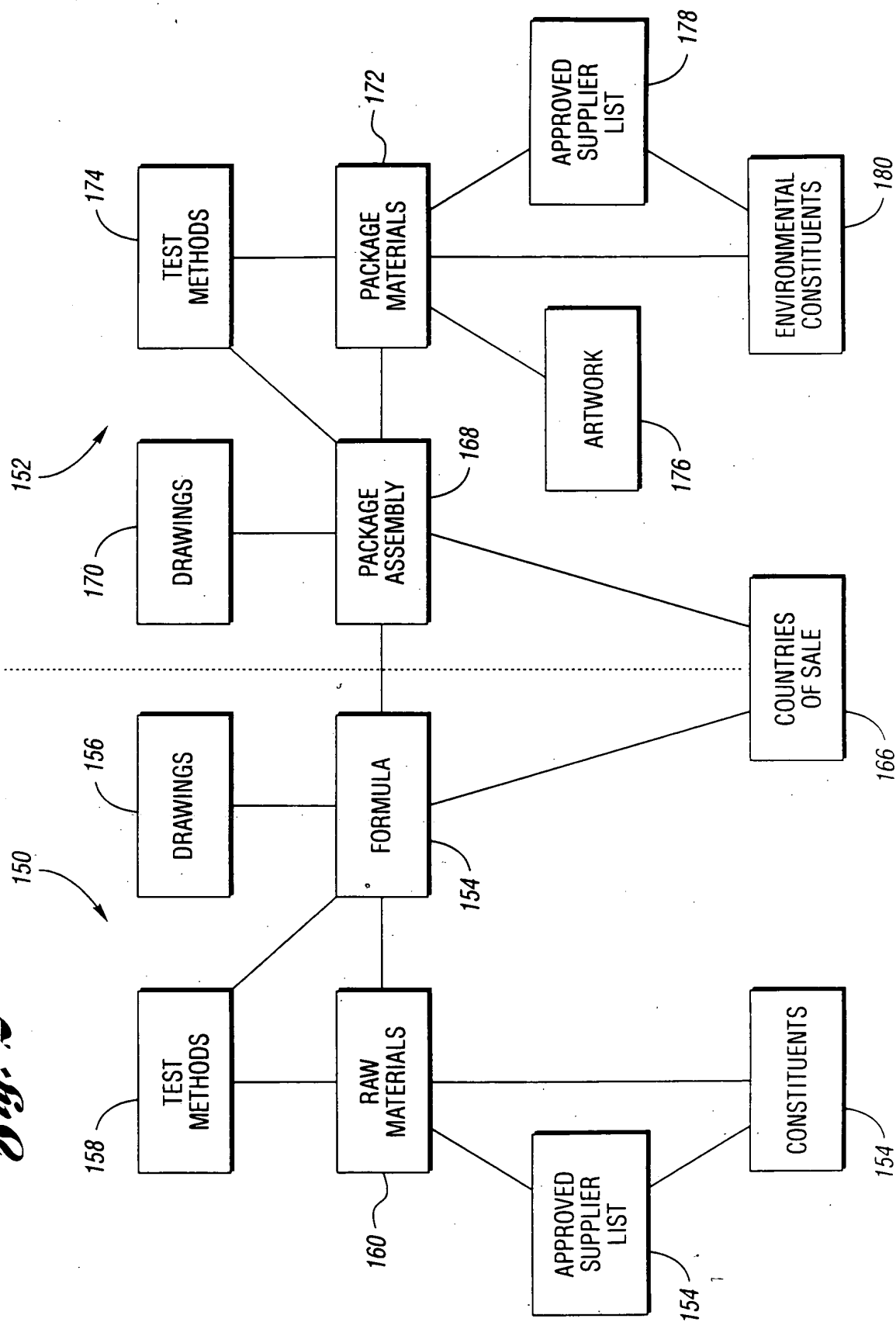


Fig. 1

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Fig. 2



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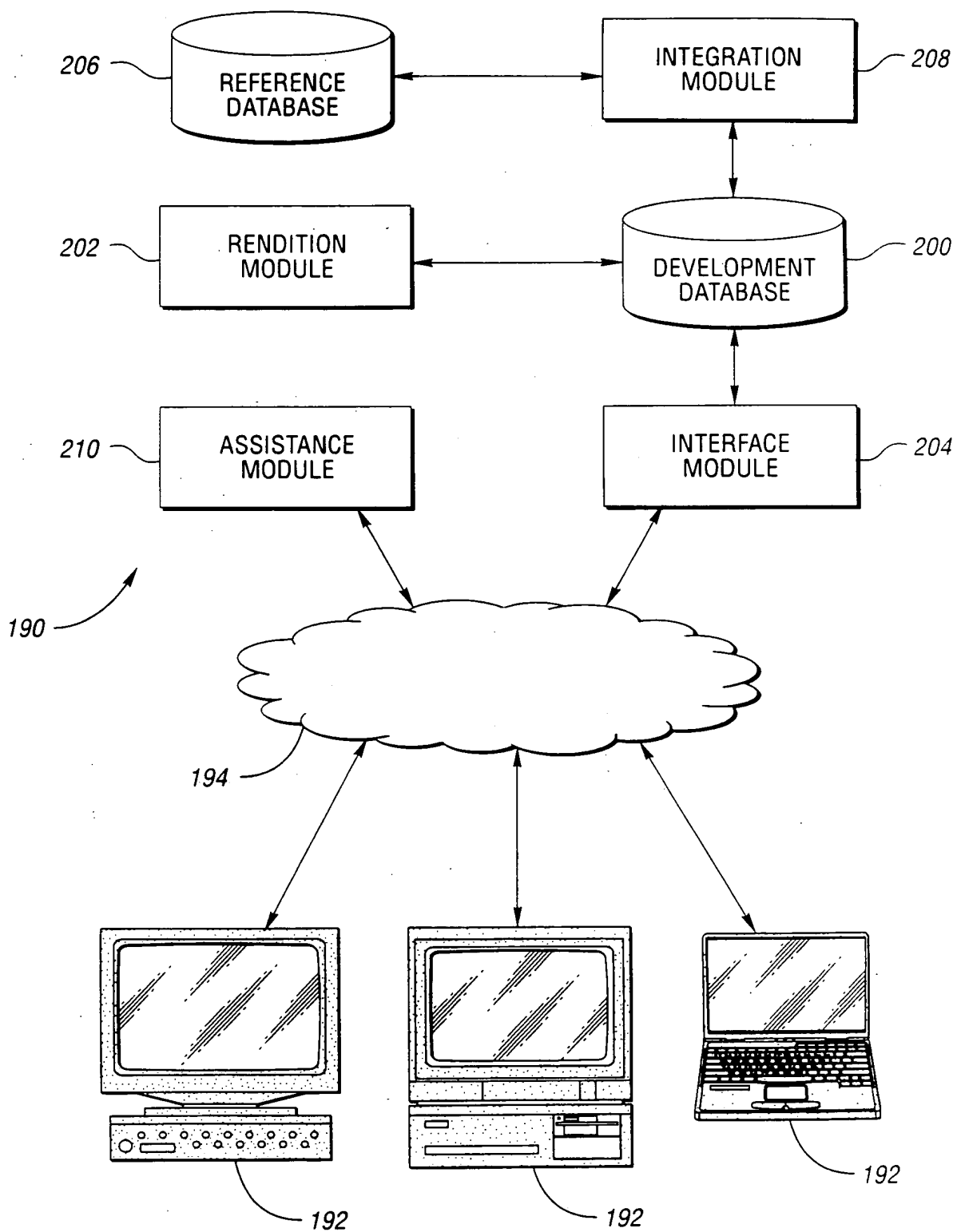
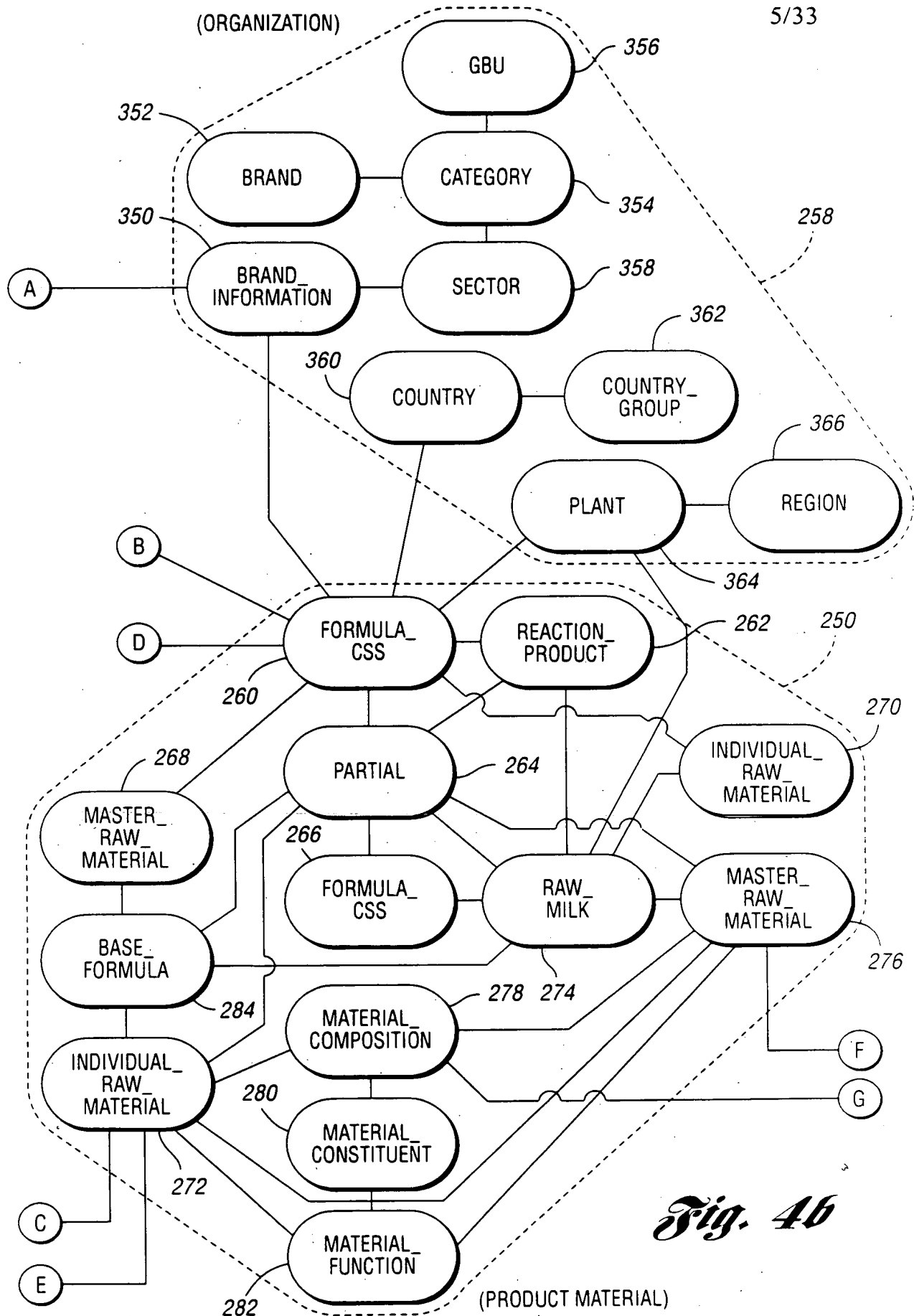


Fig. 3





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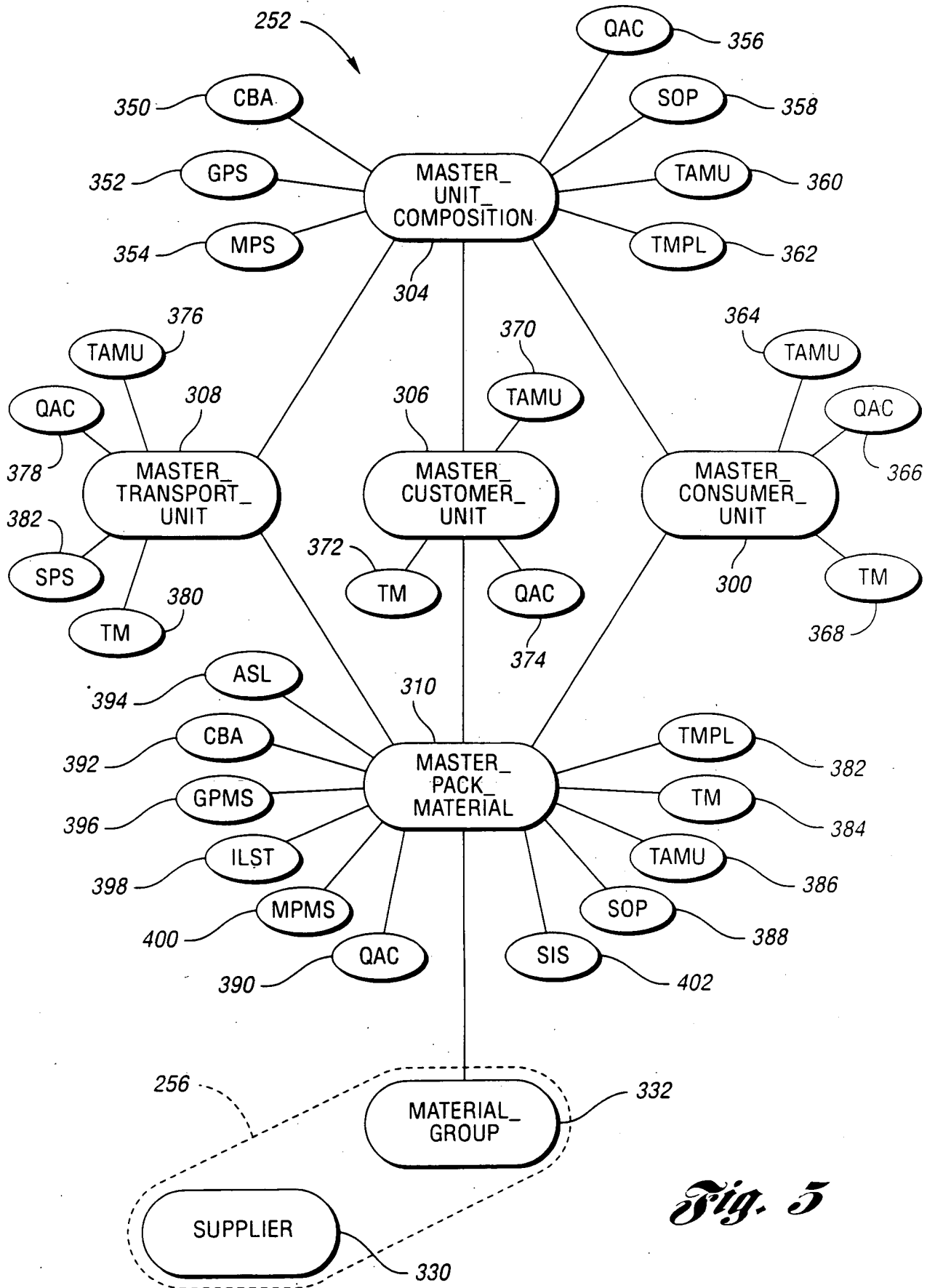


Fig. 5

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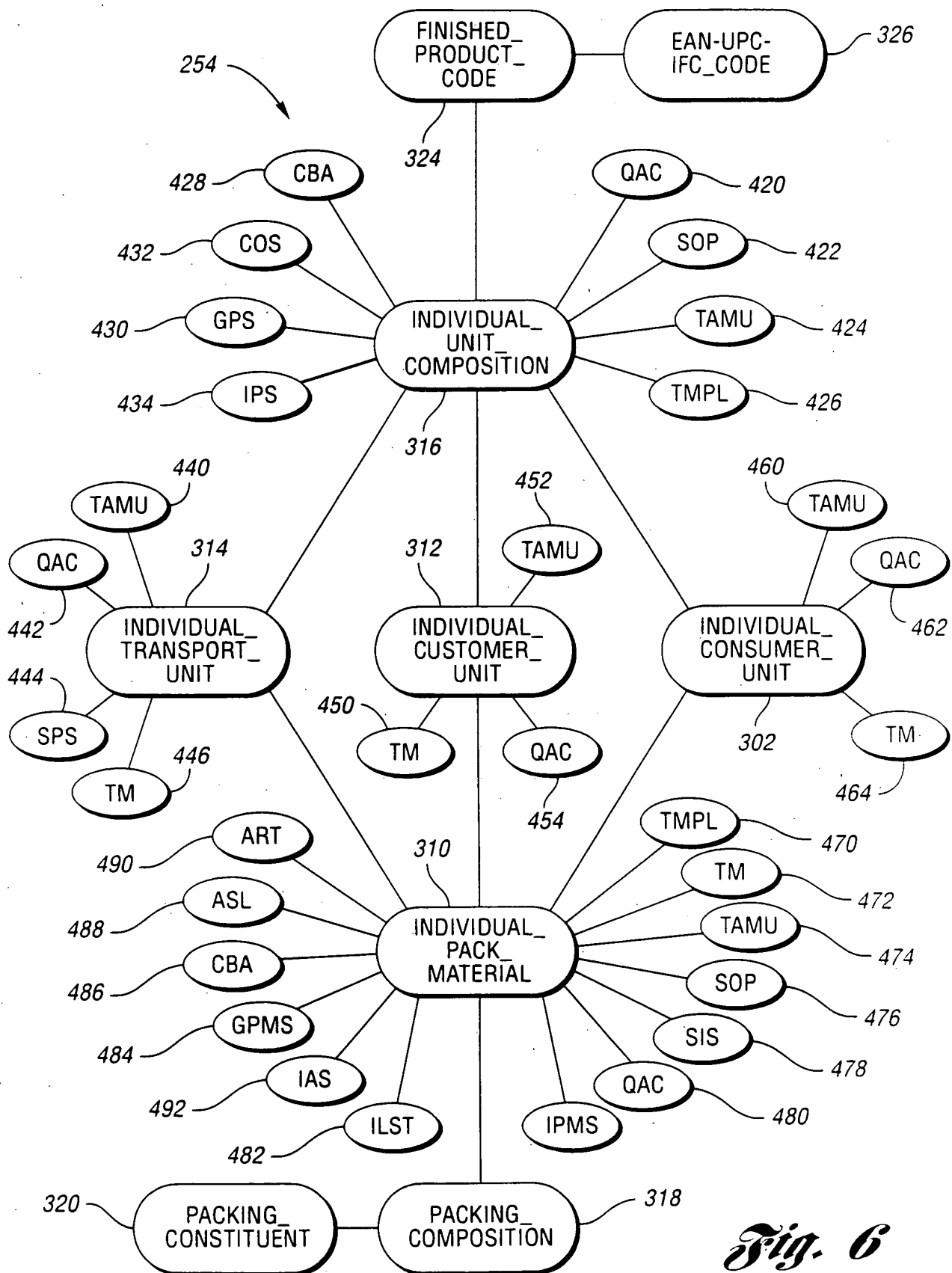


Fig. 6

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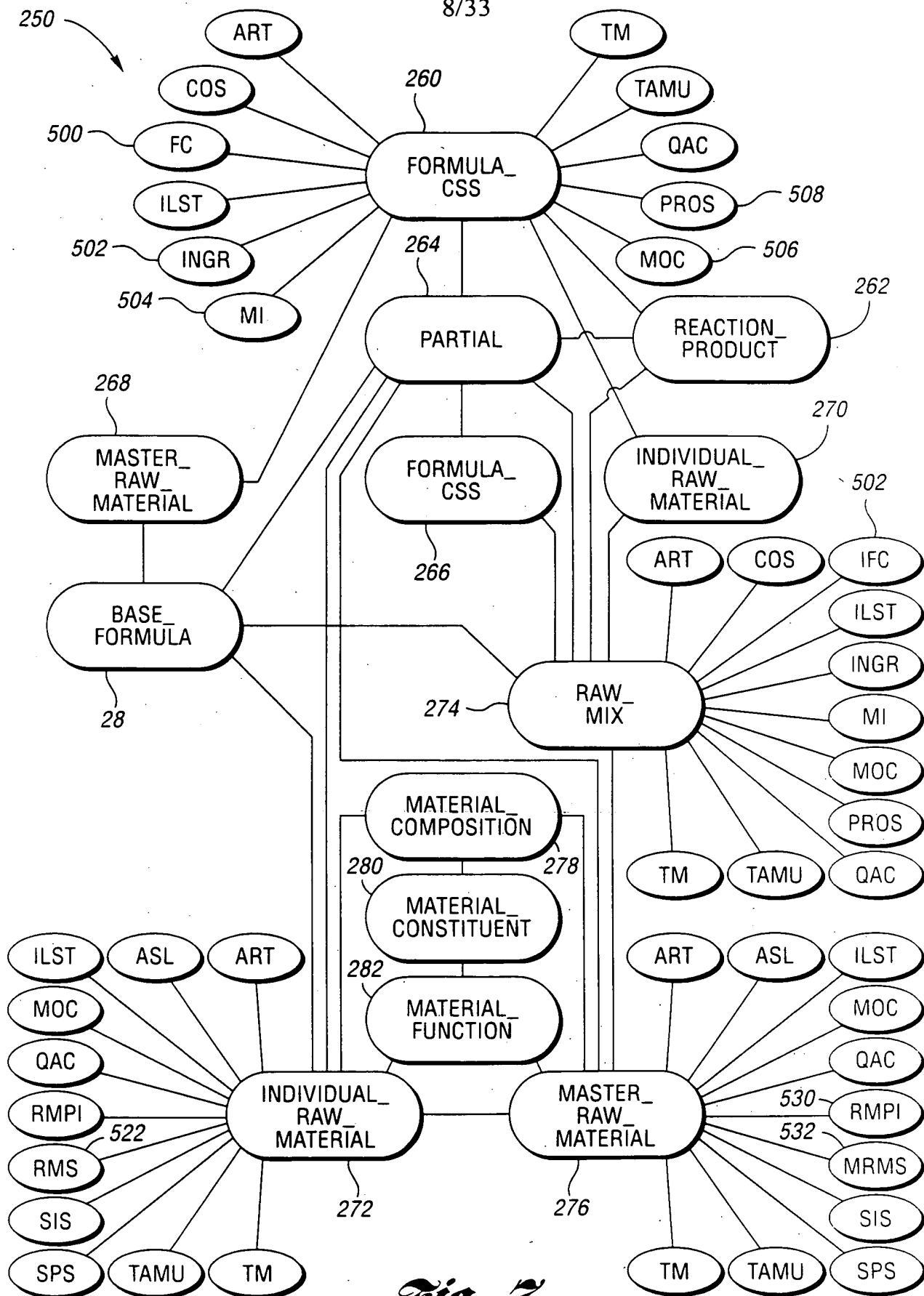


Fig. 7

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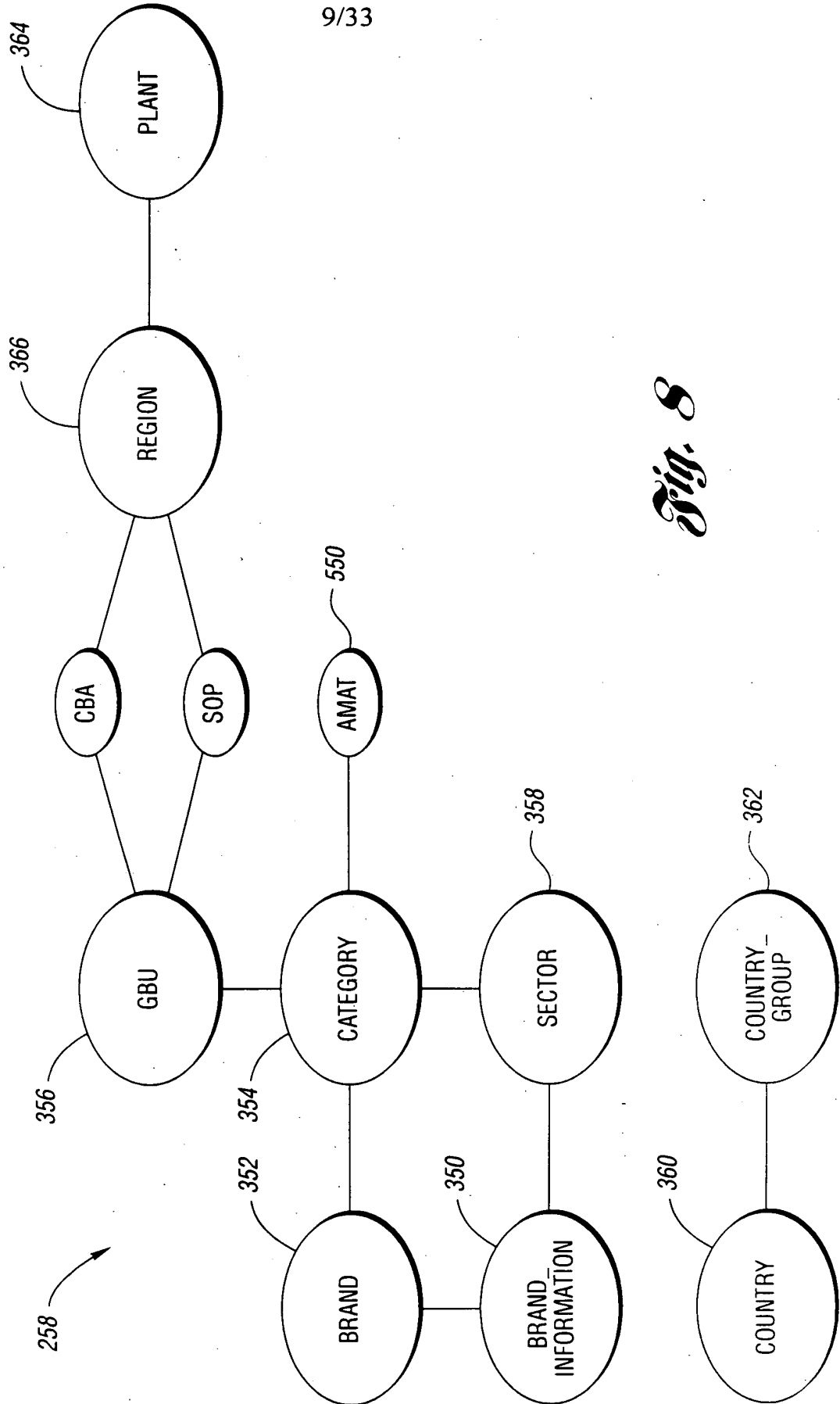


Fig. 8

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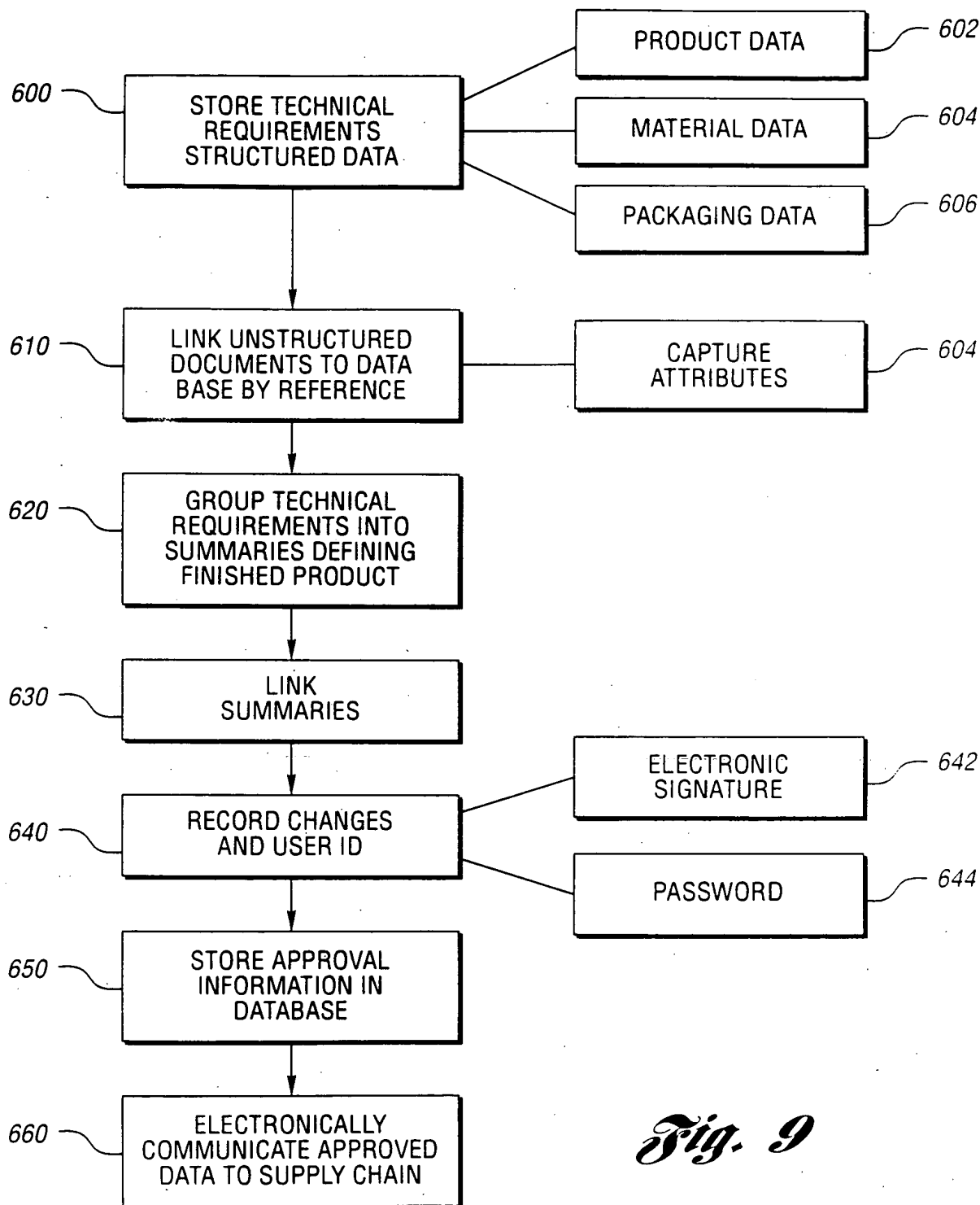


Fig. 9

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700

702

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Fig. 10

Prototype database

ACTIONS:

Master Packing Standard

GCAS: 13893244 **Version:** 002 **Originator:** Business Team **Status:** Approved

General **Consumer** **Customer** **Transport** **Reference Documents** **Plants** **Individuals** **Ownership**

Description: x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid

Local Code and Description: 500HD&EMEA&lem&or&ap&ab

Other Names/Info: Crystal Project

Technology: IN HOUSE BOTTLE BLOWING

Comments: Bottle supply by external source fill CQV finalised

Last Updated Date: 12Sep2000

Supersede Information

Superseded By: **Date Superseded on:**

Supersedes GCAS: **Date Supersedes on:**

Other Active Versions

GCAS:	Version:	Description:
13893244	001	x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid
13893244	003	x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid

714 **716** **718** **PRODUCTION NEW**

706 **708** **710** **712**

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Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS:

Master Packing Standard


Material GCAS Code	Description	Pack Size	UOM	Quantity	UOM	Comments
13893086	x500ml Crystal Bottle - Handdish	500	ML	1.0		
13893059	x500ml Swirl shape transparent self adhesive label - clockwise winding	0	ML	1.0		
13893089	xOne piece injection molded plastic screw-on flip-top closure	0		1.0		
13893234	x500ml Pear Shape opaque self adhesive label - clockwise winding	500	ML	1.0		

Performance Specs

730 736 734 740 742 744 746 748

Fig. 11

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Log Out
Help
Customer Service
Customize
GCAS Search
GO

Approved Standards
Originator
Peer Reviewer
Approver
Standards Office
Maintenance

Prototype database

ACTIONS: Copy to Revise Copy to Create New

Master Packing Standard

GCAS:	13893244	Version:	002	Originator:	Business Team	Status:	Approved
General	Consumer	Customer	Transport	Reference Documents	Plants	Individuals	Ownership

Individuals linked to this Master

GCAS:	Description:	SAP Description:	Status:	Originator:
13893572	x Germany 14 x 500ml Dawn von Fairy-Regular	Germany 14 x 500ml Dawn von Fairy-Reg	Approved	Business Team
13893719	x Germany 14 x 500ml Dawn von Fairy-Antibacterial	Germany 14 x 500ml Dawn von Fairy-Anti	Approved	Business Team
13893476	x Germany 14 x 500ml Dawn von Fairy-Lemon	Germany 14 x 500ml Dawn von Fairy-Lem	Approved	Business Team

Fig. 12

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Prototype database

ACTIONS:

Individual Packing Standard

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244
General	Consumer	Customer	Transport	Reference Documents
				Plants
				Ownership

Log Out | Help | Customer Service | Customize | GCAS Search | Standards Office | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver

Life Cycle Status: PRODUCTION

Approval Date: 27 Jul 2000

Effective Date: 02 Aug 2000

Expiration Date: Dawn von Fairy - Lemon

FPC Description: LONHD500LEM

Reason for Change: Yes

Local Code and Description: Business Team

Global Spec:

Last Update User:

Description: x Germany 14 x 500ml Dawn von Fairy - Lemon

SAP Description: x Germany 14 x 500ml Dawn von Fairy - Lemon

Finished Product Code Base UOM: CS

Finished Product: 82000162

Brand Info: MR. CLEAN ~ ~ ~

Other Names/Info: Crystal Project

Technology: IN HOUSE BOTTLE BLOWING

Comments:

Last Updated Date: 07 Dec 2000

Supersede Information

Superseded By: **Date Superseded on:**

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Fig. 13

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Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database
ACTIONS: Copy to Revise Copy to Create New

Individual Packing Standard

GCAS:	13893476	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership			

General 792 Components 784 Performance Specs

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893337	XRed Ultimo Screw on closure - orifice 3mm with bulb pin		0		1.0	IT	
13893060	x500ml front label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put front label on front side of the bottle.
13893041	x500ml Crystal clear pinched waist PET bottle for Handdish		500	ML	1.0	IT	
13893266	x500ml back label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put back label on back side of the bottle.

770 772 782 786 788 790 792 794 796 798 800 802 804

Fig. 14

16/33

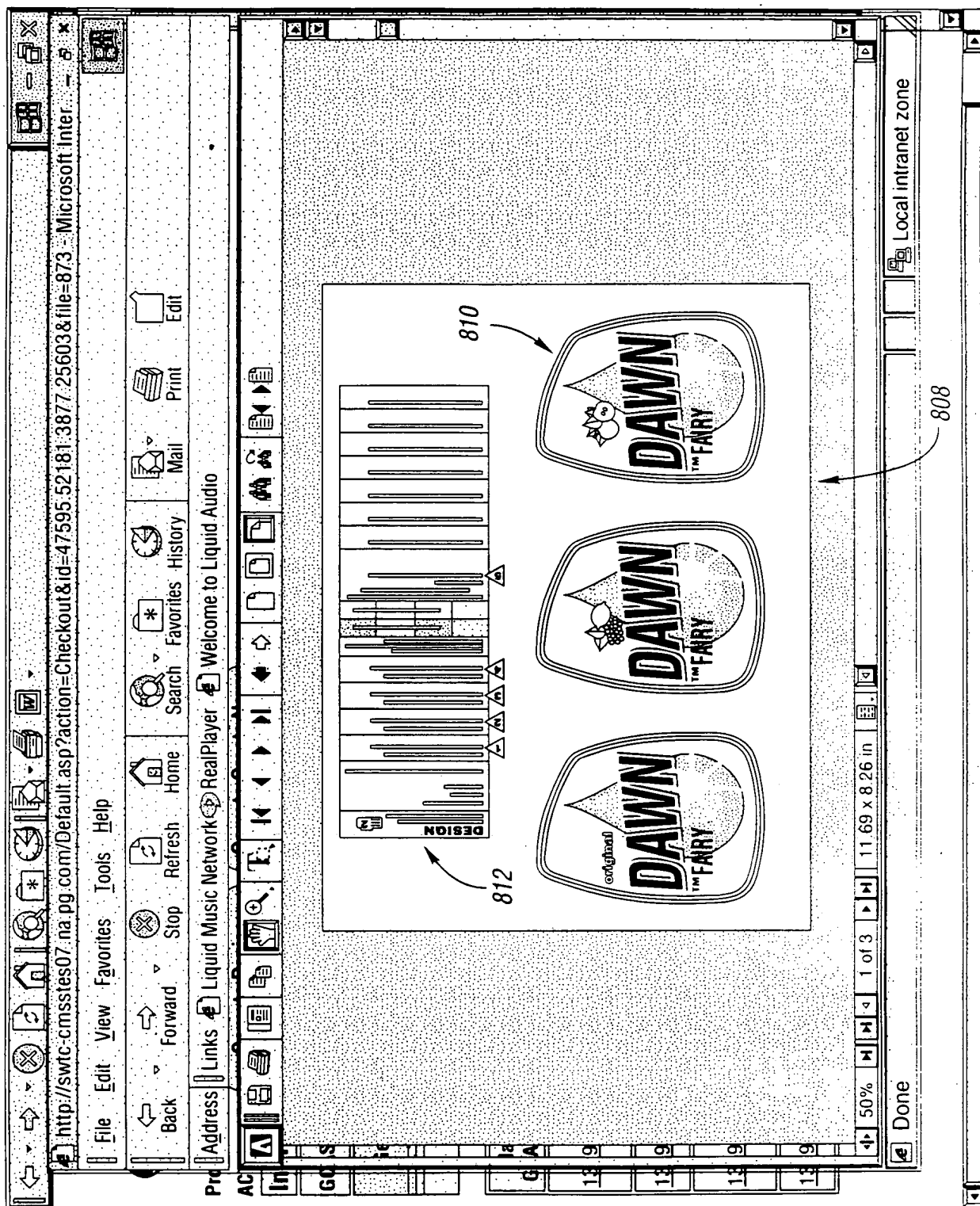


Fig. 15

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GCAS: 13893041 **Version:** 002 **Originator:** Business Team **Status:** Approved **Master:** 13893086 **Ownership:**

General **Performance Specs** **Reference Documents** **Plants**

Description: x500ml Crystal clear pinched waist PET bottle for Handdish

SAP Description:

Local Code and Description:

Other Names/Info: Pinched - waist PET bottle

Base UOM: IT

Technology: IN HOUSE BOTTLE BLOWING

Preferred Spec: Yes

Material Type: POLYESTER

Material Classification: 31010813

Pack Size: 500 ml

Receiving/Storing Info: each pallet to be identified with a label mentioning supplier's name and GCAS code of this IPMS - production code - production date - production reference number.

Info Unique to Individual: Temporary delivery methods till in house blowing is validated.

Lifecycle Status: PRODUCTION

Approval Date:

Effective Date: Thu Jul 27, 2000 5:00:43M EST

Expiration Date:

Global Spec: Yes

Material Group: BOTTLE/BOTTLE

Molded Parts Color Ref: 61FT97

Marketing Size: 500 ml

Shipping instructions: Bottles packed upright in non returnable and closed plastic bags of 1000x 600 x 190 mm - 10 rows of 11 bottles side to side - 2 bags per pallet layer - 12 layers per pallet - 1 pallet per stack.

Comments:

824 **826** **828** **830** **832**

834

Fig. 16

18/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CS\$

Prototype database

ACTIONS: Copy to Revise Copy to Create New

Individual Packaging Standard

GCAS: 13893041	Version: 002	Originator: Business Team	Status: Approved	Master: 13893086
General	Performance Specs	Reference Documents	Plants	Ownership
Test Method	Sampling	Values	Basis	

Characteristic	Report Type	LSL	LTGT	Target	USGT	USL	Unit Of Measure	Report to Nearest	Release Criteria
Appearance	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample and conditions outlined in spec.
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Count to match the ordered number

Master Information

Block Dimensions	Var	53.5	53.5	54.0	54.5	54.5	mm	0.1	Crit with limits Cpk>1.33
Block Dimensions	Var	188.1	189.1	190.0	191.0	192.0	mm	0.1	Crit with limits Cpk>1.33
Weight	Var	0.0	0.0	30.0	0.0	0.0	G	0.1	0% below spec required
Compression	Var	0.0	0.0	230.0	0.0	280.0	N	5	0% below spec required
Overflow	Var	0.0	530.0	535.0	540.0	0.0	ML	5	Control & report
Block Dimensions	Var	92.5	92.5	93.0	93.5	94.0	mm	0.1	Crit with limits Cpk>1.33

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Fig. 17

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Prototype database									
ACTIONS: Copy to Revise Copy to Create New									
Individual Packaging Standard									
GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General		Performance Specs			Reference Documents		Plants		Ownership
Test Method				Sampling		Values			Basis
				842					

Characteristic	Test Method GCAS	Test Method Origin	Test Method Number	Test Method Specifics	Test Method Reference Document GCAS
Appearance					
Cleanliness					
Samples					
Master Information					
Block Dimensions	74074280	P and G		measure front to back with caliper	
Block Dimensions	74074280	P and G		measure height with caliper	
Weight				measure with scale	
Compression	67000839	ISO	2872	Filled and capped - speed 12.5mm/min .Value at 4mm deflection	
Overflow	74074280	P and G		With tap water at 20 degr.C	
Block Dimensions				measure side to side with caliper	

Fig. 18

862

098

864

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Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CSS

Prototype database

ACTIONS: Copy to Revise Copy to Create New

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs		Reference Documents		Plants		Ownership		
Test Method		Sampling		Values		Basis			

844

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only

Master Information

Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

868

870

Fig. 19

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Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CSS

Prototype database

ACTIONS:

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs		Reference Documents		Plants		Ownership		
Test Method	Sampling		Values		Basis				

848

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only
Master Information			
Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

880

882

Fig. 20

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Microsoft Access - Environmental (IPM) 14-May-00 Form

File Edit View Insert Format Records Tools Window Help

Environmental (IPM) 14-May-00

Manufacturer	Material Group	Packaging Constituent Name	Packaging Constituent Material Type	Quality of Constituent per Item	Specific Weight/ Unit Quantity	UOM	Recycle Percent

Record 1 of 1

Form View

Fig. 21

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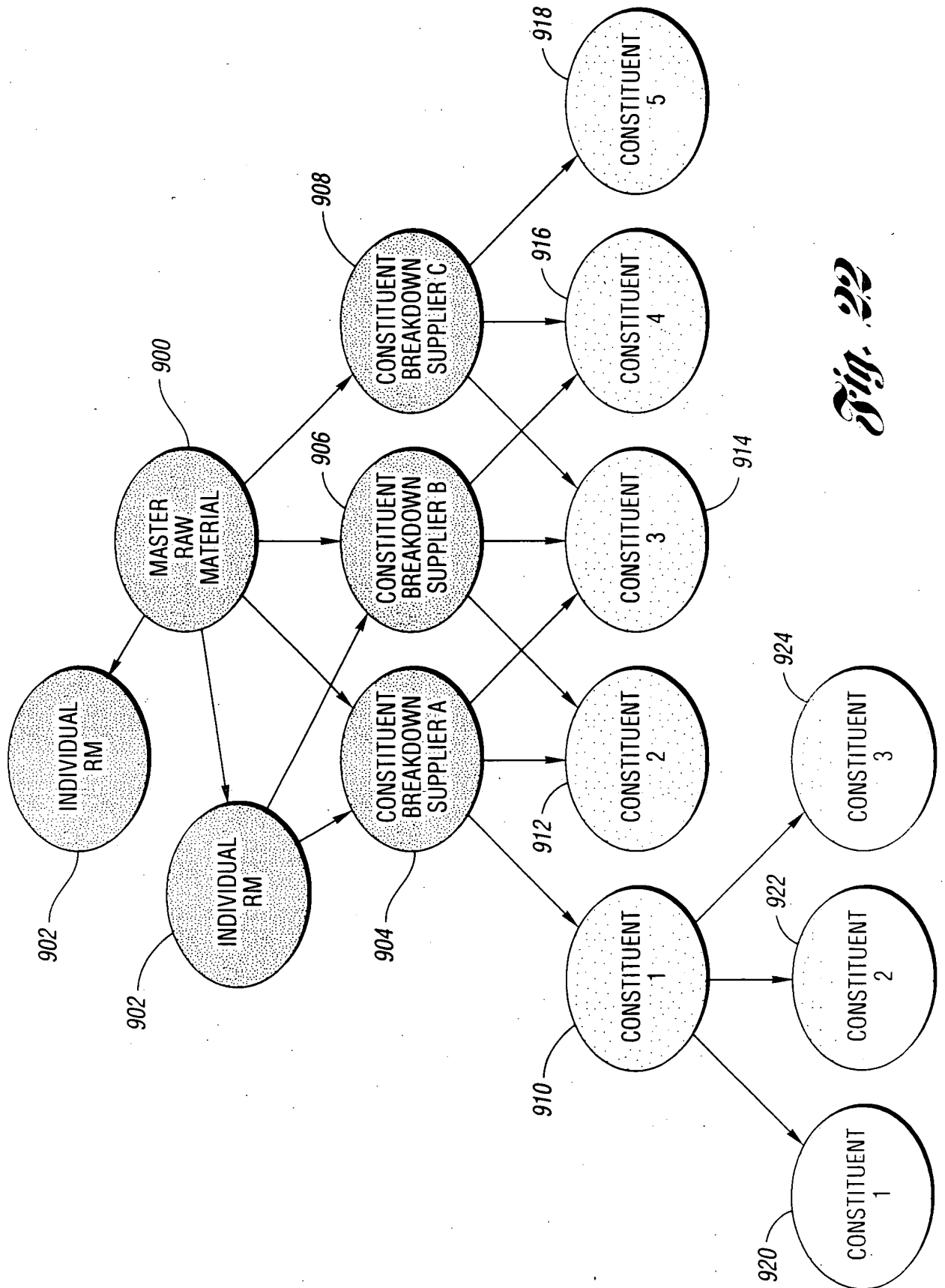


Fig. 22

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Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CSS

Prototype database

ACTIONS:

Individual Packaging Standard

GCAS:	Version:	Originator:	Business Team	Status:	Approved	Master:	Ownership
13893041	002		Reference Documents				
General	Performance Specs						
Authorized Plants							
LONDON PLT - W. THURROCK - MFG							
Activated Plants							

830

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934

Fig. 23

25/33

Where Used Information for Individual Pack material 13893041-002

GCAS Code	Description	Finished Product Code	Brand Info
13893476	xGermany 14 x 500ml Dawn von Fairy Lemon	82000162	MR. CLEAN ~*~*
13893719	xGermany 14 x 500ml Dawn von Fairy-Antibacterial	82000170	TIDE-LIQUID~*~*
13893572	xGermany 14 x 500ml Dawn von Fairy-Regular	82000170	TIDE~*~*
13893719	xGermany 14 x 500ml Dawn von Fairy-Antibacterial		TIDE-LIQUID~*~*
13893476	xGermany 14 x 500ml Dawn von Fairy-Lemon	82000162	MR. CLEAN~*~*

Other Active Versions

GCAS:	Version:	Description:

Fig. 24

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Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CS

Prototype database

ACTIONS:

Individual Packing Standard

GCAS:	13893476	Version:	001	Originator:	Business Team	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership	Performance Specs.		

General Components 954

Case Count: 14 952 708

Tracking Code	Quantity	Comments
IC0000000028	14.0	

Consumer Unit: IC0000000028 14.0

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893268	XHot melt adhesive-synthetic cartons		0		1.0		
138932644	xPatricia display case 14x500ml - Dawn lemon - Handdish Germany		0		0.00286	KG	

950

958

Fig. 25

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Corporate Standards System - Microsoft Internet Explorer

Prototype database

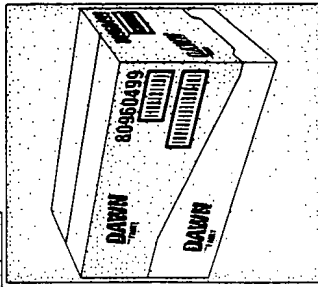
ACTIONS:

Individual Packing Standard

GCAS: 13893264	Version: 001	Originator: Business Team	Status: Approved	Master: 13893096
General	Consumer	Customer	Transport	Reference Documents
				Plants
				Ownership

Description: x Patricia display case 14 x 500ml - Dawn Lemon - Handdich Germany
 SAP Description: PATLEM500
 Local Code and Description: Patricia case 14 x 500ml - Dawn Lemon
 Base UOM: IT
 Technology: CASE ERECTING
 Preferred Spec: Yes
 Material Type: CORRUGATED
 Material Classification: 31010896
 Pack Size: 0

Lifecycle Status: PRODUCTION NEW
 Approval Date:
 Effective Date: Sat Jul 1, 2000 12:00:00 AM EST
 Expiration Date:



Global Spec: ☐ Yes
 Material Group: CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE
 Molded Parts Color Ref:
 Marketing Size: 14 x 500 ml

970

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974

Fig. 26

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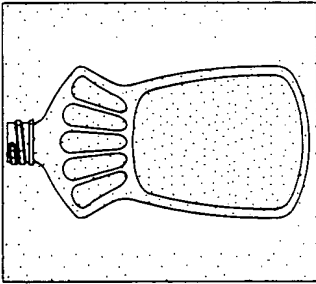
Corporate Standards System - Microsoft Internet Explorer

Prototype database

ACTIONS:

Master Packaging Standard

GCAS:	13893086	Version:	001	Originator:	Business Team	Status:	Approved
General		Performance Specs		Reference Documents		Individuals	
						Ownership	

Description:	x500ml Crystal Bottle - Handdish	Lifecycle Status:	PRODUCTION NEW
Local Code and Description:	New Crystal Bottle	Approval Date:	Thu Jun 15, 2000 12:00:00 AM EDT
Other Names/Info:	Pinch Waist Bottle	Effective Date:	
Reason for Change:	NEW	Expiration Date:	
Technology:	PET BOTTLES		
Global Spec:	Yes		
Material Type:	POLYESTER		
Pack Size:	500 ML		
All bottles must be within		Preferred Spec:	Yes
		Material Group:	BOTTLE/TOTTLE
		Marketing Size:	BOTTLE/TOTTLE
		Material PET: grade and resin supplier as per P & G approved Material and supplier list Mixinn	
		Material Group:	BOTTLE/TOTTLE

976

978

Fig. 27

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Corporate Standards System - Microsoft Internet Explorer

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Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS:

Master Packaging Standard

GCAS:	13893086	Version:	001	Originator:	Business Team	Status:	Approved
General	Performance Specs	Reference Documents	Individuals	Ownership			

GCAS:	Documents:	Doc Type:	Description:
64021836	64021836.PDF	ILST	x PET Bottle 500 ml
64024182	64024182.PDF	ILST	x Preform for PET Bottle 500 ml
30309090	30309090.SLDPRT	ILST	x Bottle Blue
64023979	64023979.PDF	ILST	x PET Bottle Neck

976

986

984

982

Fig. 28

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Fig. 29

30
 31

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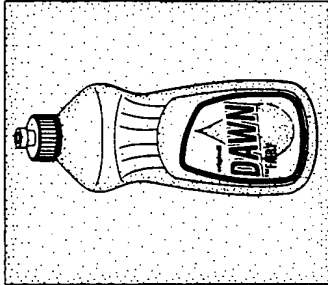
Corporate Standards System - Microsoft Internet Explorer

Prototype database
ACTIONS:

Master Packing Standard

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244
General	Consumer	Customer	Transport	Reference Documents
Components		Performance Specs		

706



Tracking Code:	IC000000125	Code Date Location:	Ref MPS
EAN/UPC Code:	4902430393454	Other Coding Requirements:	Ref. Global Company QA policy # 22
ITF Code:			
Consumer Unit Size (Non-SI):			
Consumer Unit Size (SI):	500		
Packing Instructions:	Volumetric filling, refer std sample for positioning of front and back label		
Product Form:	LIQUID		
Formula(s)			
GCAS Code	Description		
13893246	x Dawn Lemon		
Master Customer Unit Tracking Code:	C000000010		

994

996

Fig. 31

998

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Corporate Standards System - Microsoft Internet Explorer

Prototype database

ACTIONS:

Formula

GCAS:	13893246	Version:	001	Originator:	Business Team	Status:	Approved
General	Formulation	Performance Specs	Reference Documents	P + RS	Plants	Ownership	

Description:	x Dawn Lemon	Description:	PRODUCTION
SAP Description:	x W4 II-N12 Pine	SAP Description:	x W4 II-N12 Pine
Local Code Description:	99/2187	Local Code Description:	Fri Jul 7, 2000 12:00:00 AM EDT
Other Names/Info:		Other Names/Info:	
Base UOM:		Base UOM:	Yes
Technology:		Technology:	
Shipping Hazard Classification:		Shipping Hazard Classification:	
Reason for Change:	1) To make FC permanent 2) Flower Meadow and Lavender not longer produced 3) new analytical methods 4) to allow usage of concentrated Lemon and Cascade dye solution qualified under EO NTC 06284 5) levacell blue replacement with Pontamine blue 6) Allow shipment of Vanilla to France & Belgium		
Last Updated Date:	07DEC2000	Last Updated User:	Business Team

Brand Information

Brand Name:	Brand Addendum:	Product Name:	Product Variant:
MR. CLEAN~*~*	*	*	*

Supersede information:

Superseded By:	Date Superseded on:
Supersedes GCAS:	Date Superseded on:

Where Used

1000

1002

Fig. 32